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1.2 MOD-MOD PROSES KIMPALAN

Menurut Kod ASME Boiler & Pressure Vessel, Canada CSA W59 dan CSA W47.1, terdapat empat mod proses aplikasi kimpalan:

1.2.1 Kimpalan Manual (*Manual Welding*)

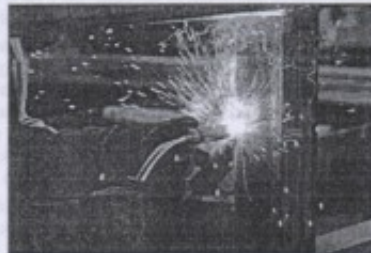
Kimpalan di mana keseluruhan operasi kimpalan dilakukan dan dikendalikan dengan tangan. Oleh kerana pengimpal melakukan semua kerja secara manual, ia secara fizikal amat mencabar dan boleh menyebabkan kecederaan kepada pengimpal.



Rajah 1.1 - Kimpalan manual

1.2.2 Kimpalan Separa Automatik (*Semi-Automatic Welding*)

Kimpalan separa automatik adalah kimpalan manual dengan peralatan yang secara automatik mengawal satu atau lebih keadaan kimpalan. Pengimpal memanipulasi sumpitan kimpalan untuk menghasilkan kimpalan sementara elektrod secara automatik disuakan ke arka.



Rajah 1.2 - Kimpalan semi-automatik



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